

## Vertical Bend IV/OV 90° (Steel)

VERTICAL BEND 90° INSIDE										
BEND RADIUS R		TRAY HEIGHT		TRAY WIDTH		Part No.	IV90° DIMENSIONS			
							A		B	
in	mm	in	mm	in	mm		in	mm	in	mm
12	305	3 5/8"	92	6	152	Series-6-IV90-12R	12	305	15 5/8"	397
				9	228	Series-9-IV90-12R				
				12	305	Series-12-IV90-12R				
				18	457	Series-18-IV90-12R				
				24	610	Series-24-IV90-12R				
				30	762	Series-30-IV90-12R				
12	305	4 1/8"	124	6	152	Series-6-IV90-12R	12	305	16 7/8"	429
				9	228	Series-9-IV90-12R				
				12	305	Series-12-IV90-12R				
				18	457	Series-18-IV90-12R				
				24	610	Series-24-IV90-12R				
				30	762	Series-30-IV90-12R				
12	305	6	152	6	152	Series-6-IV90-12R	12	305	18"	457
				9	228	Series-9-IV90-12R				
				12	305	Series-12-IV90-12R				
				18	457	Series-18-IV90-12R				
				24	610	Series-24-IV90-12R				
				30	762	Series-30-IV90-12R				
24	610	3 5/8"	92	6	152	Series-6-IV90-24R	24	610	27 3/8"	702
				9	228	Series-9-IV90-24R				
				12	305	Series-12-IV90-24R				
				18	457	Series-18-IV90-24R				
				24	610	Series-24-IV90-24R				
				30	762	Series-30-IV90-24R				
24	610	4 1/8"	124	6	152	Series-6-IV90-24R	24	610	28 3/8"	733
				9	228	Series-9-IV90-24R				
				12	305	Series-12-IV90-24R				
				18	457	Series-18-IV90-24R				
				24	610	Series-24-IV90-24R				
				30	762	Series-30-IV90-24R				
24	610	6	152	6	152	Series-6-IV90-24R	24	610	30"	762
				9	228	Series-9-IV90-24R				
				12	305	Series-12-IV90-24R				
				18	457	Series-18-IV90-24R				
				24	610	Series-24-IV90-24R				
				30	762	Series-30-IV90-24R				
36	914	3 5/8"	92	6	152	Series-6-IV90-36R	36	914	39 5/8"	1006
				9	228	Series-9-IV90-36R				
				12	305	Series-12-IV90-36R				
				18	457	Series-18-IV90-36R				
				24	610	Series-24-IV90-36R				
				30	762	Series-30-IV90-36R				
36	914	4 1/8"	124	6	152	Series-6-IV90-36R	36	914	40 7/8"	1038
				9	228	Series-9-IV90-36R				
				12	305	Series-12-IV90-36R				
				18	457	Series-18-IV90-36R				
				24	610	Series-24-IV90-36R				
				30	762	Series-30-IV90-36R				
36	914	6	152	6	152	Series-6-IV90-36R	36	914	42"	1066
				9	228	Series-9-IV90-36R				
				12	305	Series-12-IV90-36R				
				18	457	Series-18-IV90-36R				
				24	610	Series-24-IV90-36R				
				30	762	Series-30-IV90-36R				

VERTICAL BEND 90° OUTSIDE										
BEND RADIUS R		TRAY HEIGHT		TRAY WIDTH		Part No.	OV90° DIMENSIONS			
							A		B	
in	mm	in	mm	in	mm		in	mm	in	mm
12	305	3 5/8"	92	6	152	Series-6-OV90-12R	12	305	15 5/8"	397
				9	228	Series-9-OV90-12R				
				12	305	Series-12-OV90-12R				
				18	457	Series-18-OV90-12R				
				24	610	Series-24-OV90-12R				
				30	762	Series-30-OV90-12R				
12	305	4 1/8"	124	6	152	Series-6-OV90-12R	12	305	16 7/8"	429
				9	228	Series-9-OV90-12R				
				12	305	Series-12-OV90-12R				
				18	457	Series-18-OV90-12R				
				24	610	Series-24-OV90-12R				
				30	762	Series-30-OV90-12R				
12	305	6	152	6	152	Series-6-OV90-12R	12	305	18"	457
				9	228	Series-9-OV90-12R				
				12	305	Series-12-OV90-12R				
				18	457	Series-18-OV90-12R				
				24	610	Series-24-OV90-12R				
				30	762	Series-30-OV90-12R				
24	610	3 5/8"	92	6	152	Series-6-OV90-24R	24	610	27 3/8"	702
				9	228	Series-9-OV90-24R				
				12	305	Series-12-OV90-24R				
				18	457	Series-18-OV90-24R				
				24	610	Series-24-OV90-24R				
				30	762	Series-30-OV90-24R				
24	610	4 1/8"	124	6	152	Series-6-OV90-24R	24	610	28 3/8"	733
				9	228	Series-9-OV90-24R				
				12	305	Series-12-OV90-24R				
				18	457	Series-18-OV90-24R				
				24	610	Series-24-OV90-24R				
				30	762	Series-30-OV90-24R				
24	610	6	152	6	152	Series-6-OV90-24R	24	610	30"	762
				9	228	Series-9-OV90-24R				
				12	305	Series-12-OV90-24R				
				18	457	Series-18-OV90-24R				
				24	610	Series-24-OV90-24R				
				30	762	Series-30-OV90-24R				
36	914	3 5/8"	92	6	152	Series-6-OV90-36R	36	914	39 5/8"	1006
				9	228	Series-9-OV90-36R				
				12	305	Series-12-OV90-36R				
				18	457	Series-18-OV90-36R				
				24	610	Series-24-OV90-36R				
				30	762	Series-30-OV90-36R				
36	914	4 1/8"	124	6	152	Series-6-OV90-36R	36	914	40 7/8"	1038
				9	228	Series-9-OV90-36R				
				12	305	Series-12-OV90-36R				
				18	457	Series-18-OV90-36R				
				24	610	Series-24-OV90-36R				
				30	762	Series-30-OV90-36R				
36	914	6	152	6	152	Series-6-OV90-36R	36	914	42"	1066
				9	228	Series-9-OV90-36R				
				12	305	Series-12-OV90-36R				
				18	457	Series-18-OV90-36R				
				24	610	Series-24-OV90-36R				
				30	762	Series-30-OV90-36R				